

Certificate of Factory Production Control

Regulation for Construction Products
Certificate No.: 0200 - CPR – G.014 version 1
Issued by FORCE Certification A/S - EC-notified body number 0200

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this certificate applies to the construction product:

Structural Components for Steel Structures

Harmonised Standard	Type / Execution Class of the Construction Product	Declaration Method
EN 1090-1: 2009-07 AC:2010	Welded steel structural components up to EXC 3 according to EN 1090-2	1 and 3a according to table A.1 of EN 1090-1

produced by the manufacturer:

HP Welding Sweden AB
Luftvärnsvägen 6
852 38 Sundsvall
Sweden

and produced in the manufacturing plant (s):

HP Welding Sweden AB
Luftvärnsvägen 6
852 38 Sundsvall
Sweden

This certificate attests that all provisions concerning the attestation of factory production control described in the Annex ZA of the standard:

EN 1090-1:2009 + AC:2010

under system 2+ are applied and that the factory production control fulfils all the prescribed requirements set out above.

This certificate was first issued on 2014-09-26 and will remain valid as long as the test methods and/or factory production control requirements included in the harmonised standard, used to assess the performance of the declared characteristics, do not change, and the product, and the manufacturing conditions in the plant are not modified significantly.

FORCE Certification A/S task No.: 114-21159.039

Date of issue: 2014-09-26

Date of expiry: 2017-09-26



Niels Ovesen
Certification manager

Extracts from this Factory Production Certificate may only be reproduced with a written permission from FORCE Certification A/S

**Appendix to
Certificate of Factory Production Control**

Regulation for Construction Products

Certificate No.: 0200-CPR-G.014 version 1

Issued by FORCE Certification A/S - EC-notified body number 0200



Page 1 of 1

The manufacturers Factory Production Control (FPC) covers the following items:

Facility(ies):	HP Welding Sweden AB Luftvärnsvägen 6 852 38 Sundsvall Sweden
Standard:	EN 1090-2:2008-07 + AC:2010
Execution Class(es):	EXC 1, 2 and 3
Fabrication process(es):	Manufacturing including: <ul style="list-style-type: none">• Cutting• Welding• Machining• Cold/hot bending/straitening
Welding process(es):	111 – Covered Electrode 135 – Solid Wire 136/138 - Flux cored wire 141– TIG Welding
Base material(s):	Un-alloyed steels up to S960 according to EN 10025.
Responsible welding coordinator:	Mr. Tomas Öhman
Quality systems and welding coordination	Quality system according to EN ISO 3834-2. Welding coordination according to EN ISO 14731

FORCE Certification A/S task No.: 114-21159.039

Date: 2014-09-26

A handwritten signature in blue ink, appearing to read "Per Händemark". The signature is stylized with a large initial "P" and a long horizontal stroke.

Per Händemark
Examiner